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MATERIAL SAFETY DATA SHEET

Section 1 PRODUCT AND COMPANY INDENTIFICATION PRODUCT NAME: HD-100 SYNONYM:Polyfunctional Aziridine

CAS/TSCA Number: 64265-57-2 ECION/EINECS Number: 264-763-3

MANUFACTURER JIANGSU CALE NEW MATERIAL CO.,LTD ZHONGSHAN 3RD ROAD,COASTAL CHEMICAL INDUSTRY PARK,YANCHENG ,JIANGSU,CHINA

EMERGENCY PHONE NUMBERS ARE +86 515-89906216(CHINA)

Section 2 COMPOSITION / INFORMATION ON INGREDIENTSPRODUCT/ INGREDIENT:CAS/TSCA NumberAmount (%)POLYFUNTIONAL AZIRIDINE64265-57-2essentially 100%PROPYLENE IMINE75-55-8< 100 ppm</td>

Section 3 HAZARD IDENTIFICATION APPEARANCE Clear to slight amber liquid ODOR Mild Amine odor

EMERGENCY OVERVIEW

Causes eye irritation and is corrosive. It may cause respiratory tract irritation. It may cause skin irritation and is a skin sensitizer. Harmful if swallowed. To avoid static spark ground equipment and container before transferring.

POTENTIAL HEALTH EFFECTS

Eye Contact:

Causes eye irritation and is corrosive. Symptoms may include tearing, redness and with severe exposure may cause blistering

Skin Contact:

May induce skin sensitization in humans. May induce skin sensitization. Symptoms may include redness, itching, rash and with severe exposure may cause blistering. Inhalation:

Vapor or mist may cause headaches, nausea, and irritation of nose, throat and lungs. Symptoms may include coughing, wheezing and possible shortness of breath. Ingestion:

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Harmful if swallowed. The acute oral toxicity is between 500 and 5000 mg/kg. May cause pain or discomfort in the mouth, chest and abdomen. Symptoms may include nausea, vomiting, diarrhea, dizziness, drowsiness, faintness, weakness and collapse. Chronic Exposure:

Repeated Exposure may cause allergic skin reaction. Inhalation may cause allergic respiratory reaction.

No Carcinogenic substances as defined by IARC, NTP, and/or OSHA.

Section 4 FIRST AID MEASURES

Eye Contact:

Immediately flush the eyes with large quantities of running water for at least 15 minutes, while holding the eyelids apart during the flushing to ensure rinsing of the entire surface of the eye and lids with water. Do no attempt to neutralize with chemical agents. Obtain medical attention as soon as possible.

Skin Contact:

Immediately flush with large quantities of running water for at least 15 minutes, and then wash off of skin with plenty of soap and water. If redness, itching or burning sensation develops, get medical attention. Wash (or discard) contaminated clothing. Discard or decontaminate footwear before reuse.

Inhalation:

Remove victim to fresh air. If not breathing, give artificial respiraton. If breathing is labored, give oxygen. Obtain medical attention as soon as possible. Ingestion:

Do not induce vomiting. Give one or two glasses of water to drink and refer to medical personnel or take direction from either a physician or a poison control center. Never give anything by mouth to an unconscious person. Obtain medical attention as soon as possible.

Section 5 FIRE FIGHTING MEASURES

FLASH POINT: 280°F (138°C) Pensky-Martens Closed Cup (ASTM D-93) AUTOIGNITION TEMPERATURE: Not established

EXTINGUISHING MEDIA:

Use water fog, foam, carbon dioxide, dry chemical, halogenated agents. Use a water spray to cool fire-exposed containers.

SPECIAL PROCEDURES:

Wear self-contained positive breathing apparatus (SCBA) and complete personal protective equipment. Remove all ignition sources. Use a water spray to cool fire-exposed containers.

Section 6 ACCIDENTAL RELEASE MEASURES

SPILL OR LEAK PROCEDURES:

Emergency clean-up workers should ware protective clothing (see Section 8). Remove any sources of fire, heating elements, etc. Contain spill. Soak up material with absorbent and shovel into a chemical waste container. Decontaminate with weak acid solution such as a 1%

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acetic acid solution, or one part white vinegar to four parts water. WASTE DISPOSAL:

Incinerate or dispose of in approved landfill. Dispose of as an aqueous waste after reaction with weak acid, with approval of local, state or federal agency.

Section 7 HANDLING AND STORAGE

General Handling:

Wear protective clothing. (See Section 8) Open containers in a well-ventilated area to avoid exposure to residual Propyleneimine that may have collected in headspace. Avoid breathing vapors or aerosols. Prevent skin and eye contact. A sensitized individual should not be exposed to the product which caused the sensitization.

Storage:

Keep containers tightly sealed. Store in a cool, dry, well ventilated area away from heat, sources of ignition, direct sunlight, and incompatible materials.

Section 8 EXPOSURE CONTROL / PERSONAL PROTECTION



EYE AND FACE PROTECTION:

Wear chemical tight goggles and full face shield.

RESPIRATORY PROTECTION:

Protect against inhaling vapors or aerosols by local exhaust or hood. Where engineered measures are not feasible, for non spray applications an air purifying respirator with organic vapor cartridge may be worn. For spray applications an NIOSH certified full face piece supplied-air respirators provide the highest protection. Where the use of supplied-air respirators is not feasible, NIOSH certified full face piece air purifying respirators equipped with high efficiency filters may be used. For fire-fighting or other emergency situations use a NIOSH/MSHA approved positive pressure self-contained breathing apparatus. PROTECTIVE CLOTHING:

Use gloves, arm covers and apron determined to be impervious under the conditions of use. Additional protection, such as full body suite and boots may be required depending on conditions. Remove contaminated clothing and wash before re-wearing.

ADDITIONAL PROTECTIVE MEASURES:

Local exhaust should be used when appropriate to control employee exposure. Safety showers and eyewash facilities must be immediately available. Employees should wash their hands and face before eating, drinking, or using tobacco products.

Section 9 PHYSICAL AND CHEMICAL PROPERTIES Physical State Liquid

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Color:	Pale yellow
Odor:	Slight amine
Odor Threshold	Not established
pH:	>8
Melting Point	<-10°C (14° F)
Boiling Point:	Not established
Vapor Density:	Greater than air
Specific Gravity:	1.1
Solubility in Wate	r: Soluble

Section 10 STABILITY AND REACTIVITY Conditions To Avoid: This material is stable. Avoid contamination with acidic materials, heat, direct sunlight, ultraviolet radiation, strong oxidizing conditions and freezing conditions. Unstable at elevated temperatures and pressures, or may react with water or acids with some release of energy, but not violently. Incompatible Materials: Acidic materials, anhydrides, strong oxidizers. Hazardous Polymerization: May occur if mixed with acidic materials. Hazardous Decomposition Products: Carbon oxides, Nitrogen oxides

Section 11 TOXOLOGICAL INFORMATION PRODUCT/ INGREDIENT ORAL LD50 (Rat) Polyfunctional Aziridine 500 - 5000 mg/kg

DERMAL LD50 (Rat) INHALATION LD50 ((Rat) Not available Not available

Sensitization Known human skin sensitizer based on human experience. Known respiratory sensitizer.

Chronic Toxicity None known

Carcinogenicity Not listed as a carcinogenic by IRAC, NTP or ACGIH or regulated as a carcinogen by OSHA. Positive mutagenicity activity has been reported for aziridine-based crosslinkers.

Corrosivity Corrosive to the eyes

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Eye Irritation Eye corrosive based on animal studies.

Skin Irritation Moderate skin irritant based on animal studies.

Section 12 ECOLOGICAL INFORMATION No Ecological data available.

Section 13 DISPOSAL CONSIDERATIONS

Disposal Method:

According to RCRA, it is the responsibility of the waste generator to ensure proper disposal. Disposal of this material should be in accordance with local, state / provincial and federal regulations. The unused product as manufactured is a RCRA non-hazardous waste in accordance with 40 CFR261.

Container Disposal:

Empty container may contain product residue. Observe all personal protection precautions found in Section 8 when handling. Also, observe all product handling cautions as listed in this MSDS.

Section 14 TRANSPORT INFORMATION DOT/TDG HAZARDOUS MATERIAL DESCRIPTION: Not regulated.

Section 15 REGULATORY INFORMATION United States

SARA TITLE III (Superfund Amendments and Reauthorization Act)

• Sections 311 / 312 HAZARD CATEGORIES: Under 40 CFR370.2, this product meets the following hazard categories: Immediate, Delayed.

• Section 313 REPORTABLE INGREDIENTS: Ingredients in this product are not subject to notification.

TSCA (Toxic Substance Control Act): This material complies with all inventory requirements.

CERCLA (Comprehensive, Response, Compensation and Liability Act)

• CERCLA Regulatory: None of the ingredients in the product are reportable under CERCLA.

STATE Listings:

PRODUCT/ INGREDIENT CAS Number State Listing

Polyfunctional Aziridine 64265-57-2 None found

Propylene Imine 75-55-8 NJ (2B), MA, PA (2), Known to California to cause cancer

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Section 16 OTHER INFORMATION NFPA RATINGS Health =3 Fire =1 Reactivity =1

This information is based on our present knowledge and represents best opinion as to the proper use and handling of the product under normal, foreseeable circumstances. Any use of the product which is not in conformance with this data sheet or product label or which involves the use of this product in combination with any other product or process is the responsibility of the user.